



HEALTHY
LIVING
HOT TUBS®



LIVING RIGHT NEVER FELT SO GOOD.

RELAX. IT'S
Master
Spas®



HEALTHY LIVING HOT TUBS®

Living right never felt so good.

Sure, you eat right and exercise, but to really live well, you should add in a bit of hydrotherapy with a Healthy Living Hot Tub®. Using heat and the element of massage, Healthy Living Hot Tubs create one-of-a-kind hydrotherapy to ease aches and pain, calm stress and boost the natural healing response.

Slip into a world of benefits that will help to improve your quality of life through purposeful relief and enhanced wellness.







Countless Health Benefits

The heat and massaging elements of Healthy Living Hot Tubs are designed to ease the aches, pains, and stresses of life while simultaneously boosting the natural healing response systems of the mind and body. Healthy Living Hot Tubs offer a wealth of wellness benefits for your healthy lifestyle. The latest research* suggests that soaking in a hot tub could help:

- Relieve stress and anxiety while improving sleep
- Relax muscles and release nerve pressure points
- Reduce blood pressure while improving circulation
- Stimulate the immune system and digestion
- Improve Type 2 diabetes and arthritis
- Prevent injury and speed sports recovery

Master Force™ Bio-Magnetic Therapy System

Used for centuries to help relieve pain, improve circulation, reduce swelling and alleviate stiffness, magnetic therapy is being reborn in the world of modern

medicine. More doctors and physical therapists now use magnetic therapy for the treatment of back problems, arthritis and sports injuries.

Many professional athletes use magnetic therapy for pain relief and performance

enhancement. That's why Master Spas, after extensive research and development, chose to combine the proven benefits of hydrotherapy with the pain relieving comfort of bio-magnetic therapy. In one seat of every Healthy Living Hot Tub, our patented Master Force™ Bio-Magnetic Therapy System applies strategically placed magnets to ten pressure points behind the areas of your neck, shoulders and back.



Stress Relief Hydrotherapy

Don't let a trying day get the best of you. Relieve stress and revive your senses as you relax, letting our strategically placed jets and whirlpools provide maximum hydrotherapy coverage for your shoulders, back, calves, arms, hands and feet. Individual jet controls let you configure the ideal settings for you.

STRESSRELIEF NECK AND SHOULDER SEAT™

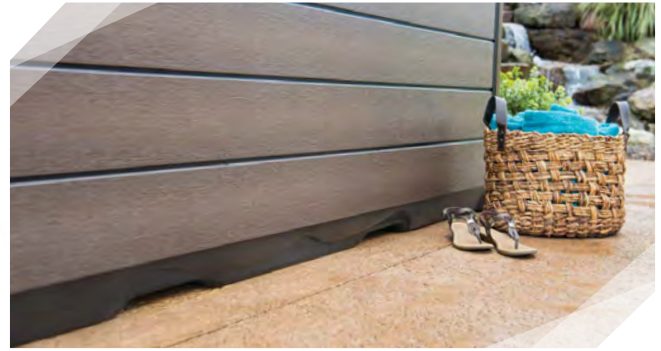
The StressRelief Neck and Shoulder Seat features specially designed shoulder jets that apply a tension-relieving massage where it's needed most, across the neck and shoulders.



*Hot Water & Healthy Living published by NSPF®

Ergonomic Design

From the minute you sit down, you'll feel the difference. Our engineers created seats that complement the contour of your body, making it easy to relax, naturally. Once you're wrapped in the comfort of the form fitting seats, strategic jet placement delivers targeted hydrotherapy from head to toe.

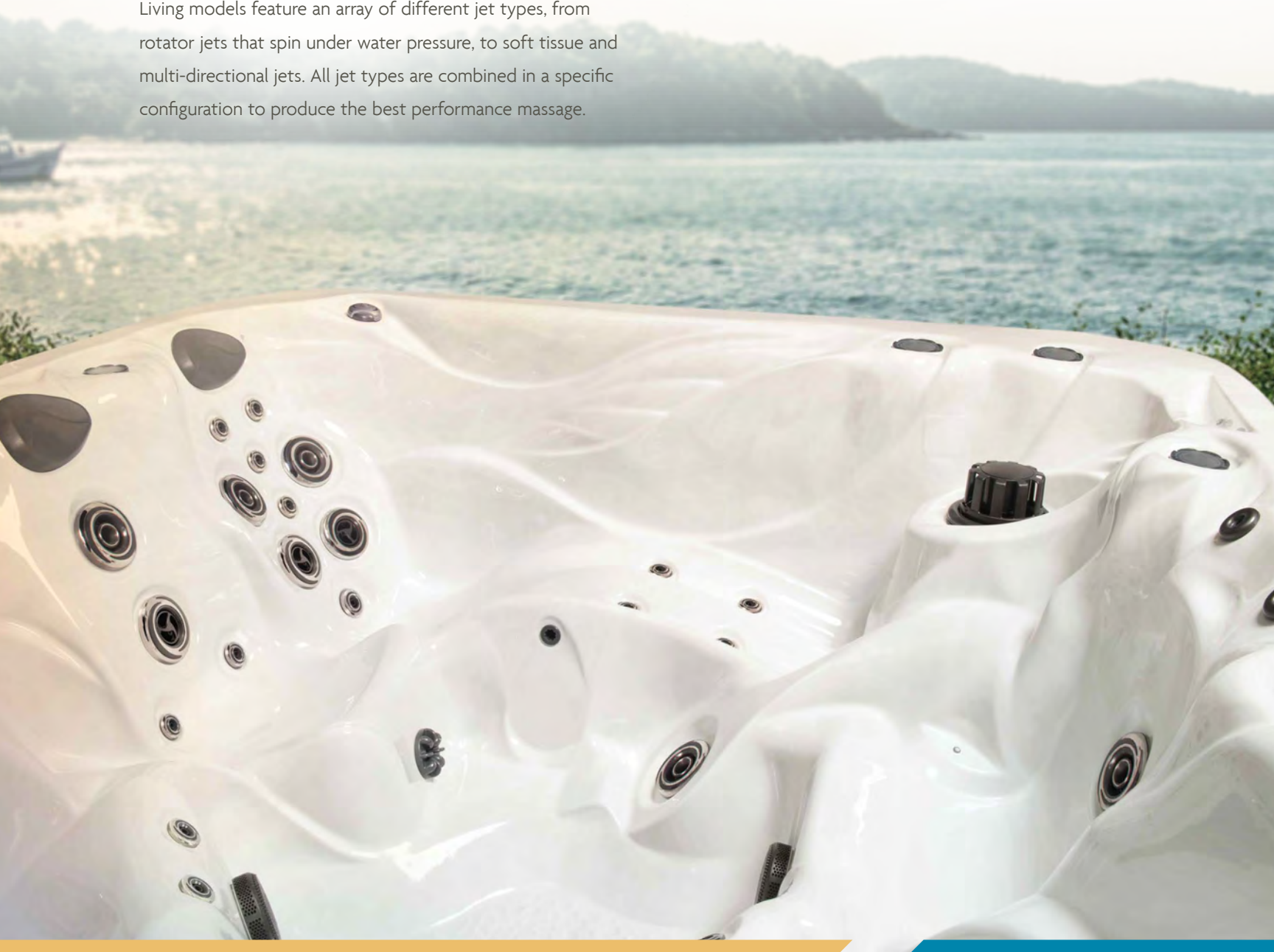


Premium Stainless Steel Jets

Our premium stainless steel jets are the perfect accent to the acrylic shell to produce a classy, stylish look. Healthy Living models feature an array of different jet types, from rotator jets that spin under water pressure, to soft tissue and multi-directional jets. All jet types are combined in a specific configuration to produce the best performance massage.

Vac-Formed ABS Pan Bottom

The optional Vac-Formed ABS Pan Bottom is a premium, high density polymer base designed to keep heat in and pests out.





Energy Efficient



Environmentally-friendly Icynene foam insulation makes Healthy Living Hot Tubs among the most energy-efficient hot tubs in the industry. The Icynene Insulation System forms a continuous thermal barrier that eliminates cold spots and significantly reduces energy costs. A consistent, comfortable temperature is maintained inside the hot tub, while cold air is kept outside, and condensation, mold and mildew prevented. Unlike urethane foam-based systems, which lose half their R value in as little as two years, Icynene maintains its insulation value for the life of your Healthy Living Hot Tub.

Every Healthy Living Hot Tub is built to not only meet but exceed any stringent energy efficiency regulations. All resulting in what really matters – a superior energy-efficient hot tub and savings for you and your monthly utility bill.

Noise Reduction System

Our Noise Reduction System brings a quieter, calmer and more relaxing spa experience. The secret lies in an exclusive motor mount developed by Master Spas that reduces pump and motor vibration significantly, as compared to the industry standard which has 153% more vibration than Master Spas' system. So with Master Spas, it's easier to shut out the noise of the everyday world and escape to your relaxing experience.

Fusion Air Sound System

Complete your spa experience with the sound of your favorite music. Two interior water resistant speakers and a subwoofer maximize the sound quality. This optional system comes with a water resistant remote and connects quickly and easily through the Bluetooth of your phone or other device allowing you to stream your favorite station or playlist.





Clean Pure Water



You want to spend your time enjoying your spa, not worrying about water care. So we created EcoPur® Charge Master Core Technology – an exclusive filtration system that makes maintaining your hot tub's water easier. Using the same multi-stage filtration techniques as Mother Nature, EcoPur Charge relies on a unique blend of copper and zinc to create an electro-chemical reaction that eliminates many micro-organisms and removes heavy metals. Best of all, it is designed so your spa can be ready to use at any time, with minimal amounts of water maintenance, so you can simply relax.

QuietFlo Water Care System™

What if you could fill your hot tub with fresh water every time you use it? With the QuietFlo Water Management System, you can. This amazing system moves water through your EcoPur Charge filtration system at 30 gallons per minute, 24/7. This means that a typical 7-foot hot tub will have complete filtration every 10-12 minutes.



LED Lighting System

Our Orion Light System™ is anything but ordinary. An array of colors illuminate the water, cascading waterfalls and backlit cup holders*. With just a touch of a button from the easy-to-use topside controls, you can create custom lighting that adds beautiful ambiance to any occasion.

Dream Lighting

At night, Dream Lighting provides a warm and inviting glow to the exterior corners of your Healthy Living Hot Tub. This option will be a beautiful accent to your backyard design.

* Available on select models.

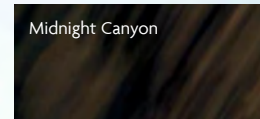
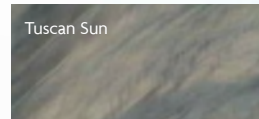
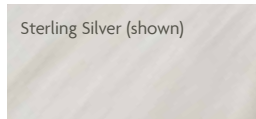
Your Colors

Match the color of your spa with the skirting of your choice for a distinctive combination that's truly your own.

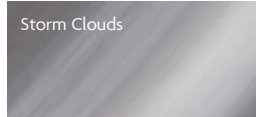
DuraMaster Premium™ polymer skirting is made of high-impact, weatherable polymer, has virtually no fading, and is so durable that it comes with a lifetime warranty. MasterTech™ Deluxe skirting features authentic wood grain patterns for a rich, three-dimensional look.

SHELL OPTIONS

STANDARD SHELL COLORS

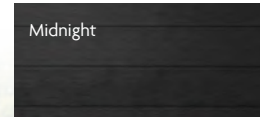
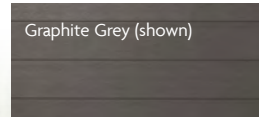
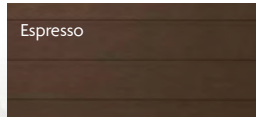


OPTIONAL SHELL COLORS

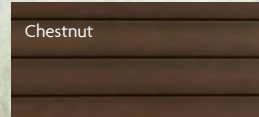
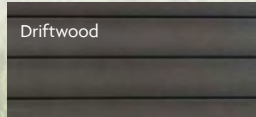


SKIRTING OPTIONS

DURAMASTER PREMIUM™ (standard)



MASTERTECH™ DELUXE (optional)





HL 8.5

Dimensions: 94"x 94"x 36"
(239cm x 239cm x 92cm)

Dry weight: 1,020 lbs (463 kg)
Full weight: 5,485 lbs (2 488 kg)

Gallons: 380 (1 438 L)

Seating capacity: 7

Number of jets: 54

Water features: 2

Power requirement: 240 V / 50 Amp

Pumps: 2

Filtration: EcoPur® Charge

LED lighting: Orion Light System™

Exclusive features: Master Force™ Bio-Magnetic
Therapy System
Noise Reduction System

Listing number: 1190



HL 8

Dimensions: 94"x 94"x 36"
(239cm x 239cm x 92cm)

Dry weight: 1,040 lbs (472 kg)
Full weight: 5,240 lbs (2 377 kg)

Gallons: 370 (1 401 L)

Seating capacity: 6

Number of jets: 54

Water features: 2

Power requirement: 240 V / 50 Amp

Pumps: 2

Filtration: EcoPur® Charge

LED lighting: Orion Light System™

Exclusive features: Master Force™ Bio-Magnetic
Therapy System
Noise Reduction System

Listing number: 1180



HL 7.5

Dimensions: 84"x 84"x 36"
(214 cm x 214 cm x 92 cm)

Dry weight: 860 lbs (390 kg)
Full weight: 4,870 lbs (2 209 kg)

Gallons: 325 (1 230 L)

Seating capacity: 7

Number of jets: 47

Water features: 2

Power requirement: 240 V / 50 Amp

Pumps: 2

Filtration: EcoPur® Charge

LED lighting: Orion Light System™

Exclusive features: Master Force™ Bio-Magnetic
Therapy System
Noise Reduction System

Listing number: 1170





HL 7

Dimensions:	84" x 84" x 36" (214 cm x 214 cm x 92 cm)
Dry weight:	900 lbs (408 kg)
Full weight:	4,370 lbs (1 982 kg)
Gallons:	305 (1 155 L)
Seating capacity:	5
Number of jets:	46
Water features:	2
Power requirement:	240 V / 50 Amp
Pumps:	2
Filtration:	EcoPur® Charge
LED lighting:	Orion Light System™
Exclusive features:	Master Force™ Bio-Magnetic Therapy System Noise Reduction System
Listing number:	1160



HL 630L

Dimensions:	78" x 78" x 32" (199 cm x 199 cm x 82 cm)
Dry weight:	720 lbs (327 kg)
Full weight:	3,465 lbs (1 572 kg)
Gallons:	240 (908 L)
Seating capacity:	4
Number of jets:	30
Water features:	2
Power requirement:	240 V / 50 Amp
Pumps:	1
Filtration:	EcoPur® Charge
LED lighting:	Colorscape Light
Exclusive features:	Master Force™ Bio-Magnetic Therapy System Noise Reduction System
Listing number:	1340



HL 628L

Dimensions:	66" x 78" x 32" (168 cm x 199 cm x 82 cm)
Dry weight:	600 lbs (272 kg)
Full weight:	2,575 lbs (1 168 kg)
Gallons:	170 (644 L)
Seating capacity:	3
Number of jets:	28
Water features:	1
Power requirement:	240 V / 50 Amp
Pumps:	1
Filtration:	EcoPur® Charge
LED lighting:	Colorscape Light
Exclusive features:	Master Force™ Bio-Magnetic Therapy System Noise Reduction System
Listing number:	1410

PREMIUM OPTIONS:

QuietFlo Water Care System™ • Fusion Air Sound System • Dream Lighting • Vac-formed ABS Pan Bottom



MASTER SPAS CARES FOR KIDS

Master Spas and our dealers were part of building a new elementary school in 2013, and a new high school in 2018 for the NAZ Children's Centre in Rose Hall, Jamaica. This specialized Christian school does an outstanding job educating children as well as working with children with developmental problems. With every Master Spas swim spa sold, a donation will be made to the NAZ Children's Centre Scholarship Fund.



In our hometown, we are honored to partner with the Crossing School of Business and Entrepreneurship, a faith-based high school that turns at-risk youth into tomorrow's leaders. Master Spas provides operational space for vocational training and a micro business.



MASTER SPAS CARES FOR CURES

Master Spas is pleased and proud to assist two foundations dedicated to finding and funding the cures for life-hindering diseases.

Along with the Lupus Foundation of America, we have initiated a campaign to help raise awareness and find a cure for this debilitating disease that affects more than 1.5 million Americans. Part of the profit from each "Lights for Lupus" spa will go to the Lupus Foundation. Together, we can fund and find the cure.



Master Spas has joined forces with the Vera Bradley Foundation for Breast Cancer to eradicate breast cancer, a life-threatening disease, by providing financial support for research and research-related projects.



For more information, visit MasterSpas.com/cares



HEALTHY LIVING HOT TUBS ARE MANUFACTURED BY MASTER SPAS, AN AWARD WINNING COMPANY YOU CAN TRUST.



Master Spas® reserves the right to change product specifications or features without notice. Master Spas is a manufacturer of spas and related products, and we stand behind every product we produce pursuant to those representations which are stated in our written limited warranty. Your dealer is an independent businessperson or company and not an employee or agent of Master Spas, LLC. We cannot and do not accept any responsibility or liability for any other representations, statements or contracts made by any dealer beyond the provisions of our written limited warranty. Master Spas, Healthy Living Hot Tubs, and EcoPur are registered trademarks of Master Spas, LLC. EcoPur Patent US 6,962,660 B2. Master Force Bio-Magnetic Therapy System Patent US 6,575,892 B1.

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